



# KOALA

**Biobased** epoxy-based  
bicomponent  
adhesive system

For DIY applications  
and OEM.



## KOALA

Our much loved koalas, with their stout, tailless body, large head with round, fluffy ears and large, spoon-shaped nose, are instantly recognisable as a symbol of Australia. Koalas are an integral part of the Australian bush – perched high up in the branches of gum trees sleeping for up to 20 hours a day. . Koalas could be extinct in NSW as early as 2050. We can't let this happen. Koalas in NSW have nowhere to go. Right now they're losing their homes and their lives to excessive tree-clearing. We need to protect the homes of koalas before they're gone forever.



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# KOALA

Koala is a Bio based epoxy-based bi-component adhesive system. Room temperature curing 1:1 mixing ratio system performing rigid bondlines with high mechanical strength. The adhesive system has a standard curing time with satisfactory use for DIY applications and OEM.

## Benefits

- ✓ Low viscosity
- ✓ Solvent-free
- ✓ Aging resistance
- ✓ Self leveling
- ✓ Normal cure (60 min)
- ✓ Multi-material bonding
- ✓ Rigid epoxy
- ✓ Low water absorption

## Sectors / Applications



DIY Pool & Spa Marine Composites

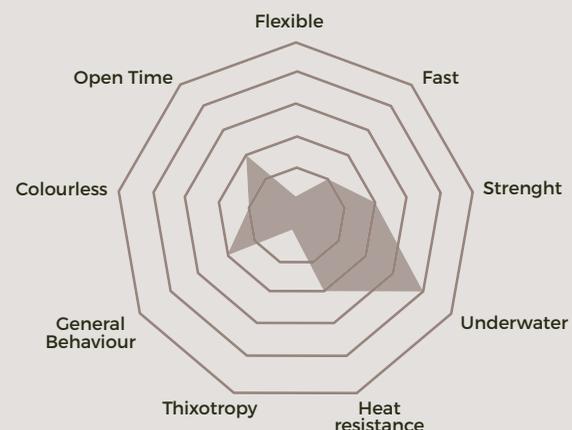


Automotive Construction OEM

Ideal for bonding a full range of materials: metals, wood, composites, sailcloth, wetsuit, ceramic, concrete and plastics. Can be charged with fillers and diluted with acetone.

# TECHNICAL DATA SHEET

## Properties



- 1 FAST
- 2 STRUCTURAL

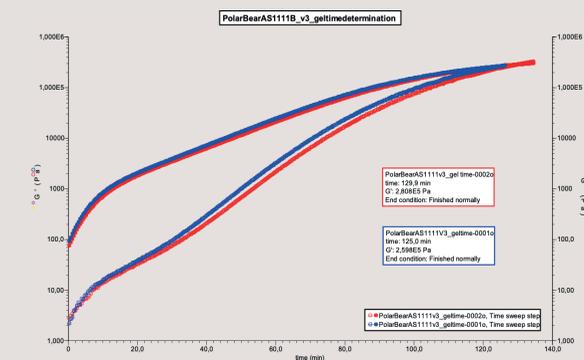
## Properties of uncured material

	Resin	Hardener	Mixture
<b>Chemical Type</b>	25% of Bio-resin	Mixture liquid	
<b>Appearance</b>	Clear viscous liquid	Colorless to pale yellow	Clear-off viscous Liquid
<b>Odor</b>	Light	Mixture	
<b>Density g/cm<sup>3</sup> @25°C</b>	1,17	1,15	1,2
<b>Viscosity (cP) @25°C</b>	10.000 Range 10.000 - 12.000	12.000 Range 10.000 - 16.000	
<b>Flash Point (TCC) °C</b>	>200	>93	
<b>Mix Ratio (R:H) by vol. by weight</b>			1:1

## Typical curing performance

### Cure Speed

The graph below shows the Storage Modulus (MPa) and Loss Modulus (MPa) over time, on aluminium shear strength with an average bondline gap of 0.6 to 0.8mm on 0 to 50Hz steady state flow procedure on rheological parameters.



## Curing properties

Air / water @25°C unless noted	Typical Value
<b>Working life, minutes</b>	45
<b>Gel time, hours</b>	2
<b>Tack Free Time, minutes</b>	4
<b>Full Cured Time, minutes</b>	24

## Typical properties of cured material

Air / water @25°C unless noted	Typical Value
<b>Tensile Strength, Mpa (psi) @20min</b>	16.5
<b>Tensile Elongation, (%)</b>	12
<b>Hardness Shore A (ASTM 2240)</b>	NA
<b>Glass Transition Temperature (T<sub>g</sub>), °C</b>	35 to 43

## General information

For safe handling information on this product, consult the Material Safety Data Sheet, (MSDS).

### Directions for use

- For high strength structural bonds, removal of surface contaminants such as paint, oxide films, oils, dust, mold release agents and all other surface contaminants.
- Use gloves to minimize skin contact. DO NOT use solvents for cleaning hands.
- Syringe container:** Syringe ensures correct mixed ratio of the two components. Remove the syringe cap and expel a small amount of adhesive to be sure both sides are flowing evenly and freely. If automatic mixing of resin and hardener is desired, attach the mixing nozzle to the end of the cartridge and begin dispensing the adhesive. **Coaxial cartridge:** To use simply insert the cartridge into the application gun and start the plunger into the cylinder using light pressure on the trigger. Use conventional high viscosity caulking gun. Remove the syringe cap and expel a small amount of adhesive to be sure both sides are flowing evenly and freely. If automatic mixing of resin and hardener is desired, attach the mixing nozzle to the end of the cartridge and begin dispensing the adhesive. **Bulk container:** Mix thoroughly by weight or volume in the proportions specified in Properties of Uncured Material section. Mix vigorously approximately 15 seconds after uniform color is obtained.
- For maximum bond strength apply adhesive evenly to both surfaces to be joined.
- Application to the substrates should be made within 5 to 8 minutes. Higher temperatures will reduce this working time.
- Keep parts from moving during cure. Contact pressure is necessary. Maximum shear strength is obtained with a 0.2 to 0.5mm gap bond line.
- Excess uncured adhesive can be cleaned up with ketone type solvents.

### Storage

Product shall be ideally stored in a cool, dry location in unopened containers at a temperature between 8°C to 28°C (46°F to 82°F) unless otherwise labeled. Optimal storage is at the lower half of this temperature range. To prevent contamination of unused product, do not return any material to its original container. Shelf life was guaranteed for 36 months in described conditions.

### Data Ranges

The data contained herein may be reported as a typical value and/or range. Values are based on actual test data and are verified on a periodic basis.